Mosaic Flex

Technical Data Sheet

Compatible with Element, Element HT & Array

Description

Mosaic Flex is a thermoplastic polyurethane (TPU) material that is highly resistant and well-suited for various industrial applications. Its flexibility and durability make it an ideal choice for applications where these properties are highly desired. With a shore hardness of 95A, Mosaic Flex has the ability to stretch more than multiple times its original length while maintaining its shape.

Key Features

- ✓ Flexible
- ✓ Durable
- ✓ Abrasion Resistant
- ✓ Chemically Resistant

Sample Applications

- ✓ Tires
- ✓ Belts
- ✓ Footwear
- ✓ Gaskets & Seals
- ✓ Prosthetics

Available Colours

Black   White

Filament Specifications

Diameter	Tolerance
1.75 mm	+/- 0.05 mm

Printing Guidelines

Slicer Profile	Coming soon to canvas3d.io
Nozzle Temperature	240°C
Heated Chamber	Not Required
Build Surface	Element Bed Type I with glue stick
Special Considerations	See note

Note: Due the material's flexibility, tall and thin models may wobble in higher layers and affect print quality. For certain part geometries, modelling in breakaway structures can aid in print quality.

Storage/Handling Considerations

Hygroscopicity	Low
Drying Temperature	65°C
Drying Time	8 Hours

Material Properties

Property	Standard	Typical Value
Density	ISO 1183 at 23°C	1.20-1.24 g/cc
Tensile Modulus	ISO 37	30.1 MPa
Elongation at Break	ISO 37	347.77%
Shore Hardness	—	95A
100% Modulus	ISO 37	9.6 MPa

Multi-Material Compatibility

Automation

Same-material Automated Changeover	With Material Pod

Supports

Same-material support	Yes
Compatible Soluble Materials	None
Compatible Breakaway Materials	None

Contact Information

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