

# Mosaic ABS

## DESCRIPTION

Mosaic ABS is a lightweight material with high impact resistance. These characteristics, combined with a high heat deflection temperature, make Mosaic ABS suitable for use in a variety of applications and environments.

## KEY FEATURES

- ✓ Lightweight
- ✓ Durable
- ✓ Tough
- ✓ Heat-Resistant
- ✓ Excellent surface quality



## SAMPLE APPLICATIONS

- ✓ Jigs and Fixtures
- ✓ Automotive Parts
- ✓ Prototyping
- ✓ Enclosures and Casings

## FILAMENT SPECIFICATIONS

Diameter	Tolerance
1.75 mm	+/- 0.05 mm

## PRINTING GUIDELINES

Slicer Profile	Available on canvas3d.io
Nozzle Temperature	275°C
Heated Chamber	Recommended for larger geometries
Build Surface	Element Bed Type I, with glue stick
Special Considerations	N/A

## STORAGE/HANDLING CONSIDERATIONS

Hygroscopicity	High
Drying Temperature	70°C
Drying Time	6 Hours

*Note: When not in use, spool should be stored in a Mosaic Material Pod or inside a vacuum sealed container.*

## MATERIAL PROPERTIES

Property	Standard	Typical Value
Density	ISO 1183	1.12 g/cc
Tensile Strength, Break	ISO 527	38.24 MPa
Tensile Modulus	ISO 527	2213 MPa
Elongation at Break	ISO 527	5.58%
Heat Deflection Temp.	ISO 75 (@1.8MPa)	97.9°C

## MULTI-MATERIAL COMPATIBILITY

## AUTOMATION

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Same-material Automated Changeover	With Material Pod
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## SUPPORTS

Same-Material Support	Yes
Compatible Soluble Materials	HIPS (soluble in d-limonene)
Compatible Breakaway Materials	HIPS

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## CONTACT INFORMATION

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